1. PRODUCT AND COMPANY INFORMATION

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Trade name</td>
<td>PVC Adhesive Clear</td>
</tr>
<tr>
<td>Product codes</td>
<td>ZGA-300CL, A300CL</td>
</tr>
<tr>
<td>Chemical family</td>
<td>Resin solution</td>
</tr>
<tr>
<td>Intended use</td>
<td>Adhesive for welding of PVC</td>
</tr>
<tr>
<td>Company</td>
<td>Colorado Paint (a Swarco Company)</td>
</tr>
<tr>
<td></td>
<td>4747 Holly Street</td>
</tr>
<tr>
<td></td>
<td>Denver, CO 80216; U. S. A.</td>
</tr>
<tr>
<td>Telephone</td>
<td>+1 303-388-9265</td>
</tr>
<tr>
<td>Web site</td>
<td><a href="http://www.swarco.com/americas">www.swarco.com/americas</a></td>
</tr>
<tr>
<td>Emergency (Chemtrec; 24 h)</td>
<td>1-800-424-9300 (U. S. A. and Canada)</td>
</tr>
</tbody>
</table>

2. HAZARD IDENTIFICATION

**Emergency Overview**

**OSHA Hazards**
- Flammable Liquid, Target Organ Effect, Irritant.

**Target Organs**
- Central nervous system, Liver, Kidney.

**GHS Classification**
- Flammable liquids (Category 2)
- Acute toxicity, Oral (Category 4)
- Acute toxicity, Inhalation (Category 5)
- Skin irritation (Category 2)
- Eye irritation (Category 2A)
- Specific target organ toxicity - single exposure (Category 3)

**GHS Label elements, including precautionary statements**

**Pictograms:**

**Signal word:** Danger

**Hazard statements**
- H225 Highly flammable liquid and vapour.
- H302 + H333 Harmful if swallowed or if inhaled.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H335 + H336 May cause respiratory irritation, dizziness, and drowsiness.

**Precautionary statements**
- P210 Keep away from heat/sparks/open flames/hot surfaces.  No smoking.
- P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray
- P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
- P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P403 + P233 Store in a well-ventilated place.  Keep container tightly closed.
A-300CL PVC Adhesive Clear

HMIS and NFPA Classification:

<table>
<thead>
<tr>
<th>HMIS</th>
<th>NFPA Hazard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health</td>
<td>2</td>
</tr>
<tr>
<td>Chronic health hazard</td>
<td>*</td>
</tr>
<tr>
<td>Flammability</td>
<td>3</td>
</tr>
<tr>
<td>Reactivity / Physical hazard</td>
<td>--</td>
</tr>
<tr>
<td>Physical hazard</td>
<td>3</td>
</tr>
</tbody>
</table>

Potential Health Effects

**Inhalation:** May be harmful if inhaled. Causes respiratory tract irritation. Vapours may cause drowsiness and dizziness.

**Skin:** May be harmful if absorbed through skin. Causes skin irritation.

**Eyes:** Causes eye irritation.

**Ingestion:** May be harmful if swallowed.

3. COMPOSITION

<table>
<thead>
<tr>
<th>Name</th>
<th>Synonym</th>
<th>CAS</th>
<th>EINECS</th>
<th>Index</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetrahydrofuran</td>
<td>THF, Oxolane</td>
<td>109-99-9</td>
<td>203-726-8</td>
<td>603-025-00-0</td>
<td>40-55%</td>
</tr>
<tr>
<td>Poly(vinyl chloride) resin</td>
<td>Modified PVC polymer</td>
<td>Proprietary mixture</td>
<td>n/a</td>
<td>n/a</td>
<td>20-35%</td>
</tr>
<tr>
<td>Methyl Ethyl Ketone</td>
<td>Butanone-2</td>
<td>78-93-3</td>
<td>201-159-0</td>
<td>606-021-00-7</td>
<td>1-5%</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

**General advice**
Consult a physician. Show this Material Safety Data Sheet to the attending doctor.

**If inhaled**
Move person to fresh air. If not breathing, give artificial respiration. Obtain proper medical attention.

**If on skin**
Wash off with soap and water. Consult a physician if needed.

**In case of an eye contact**
Rinse thoroughly with plenty of water for at least 15 minutes. Seek medical attention.

**If swallowed**
Do not induce vomiting. Rinse mouth with water. Seek immediate medical attention.

**Most important symptoms and effects, both acute and delayed**
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

5. FIRE FIGHTING MEASURES

**Suitable extinguishing media**
For small (incipient) fires, use media such as "alcohol" foam, dry chemical, or carbon dioxide. For large fires, apply water from as far as possible. Use very large quantities (flooding) of water applied as a mist or spray; solid streams of water may be ineffective. Cool all affected containers with flooding quantities of water.

**Special protective equipment for fire fighters**
Wear self-contained breathing apparatus for fire fighting if necessary.

**Hazardous combustion products**
Hazardous decomposition products formed under fire conditions: Carbon oxides, nitrogen oxides (NOx), chlorinated compounds.

**Further information**
Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

**Personal precautions**
Use personal protective equipment. Avoid breathing vapors, mist, or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate unnecessary personnel to safe areas. Beware of vapors accumulating to form explosive concentrations.
Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

Methods and materials for containment and cleaning up
Contain spillage, and then collect with electrically protected equipment and place in container for disposal according to local regulations. Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling
Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. Keep away from sources of ignition – NO SMOKING. Take measures to prevent the build up of electrostatic charge.

Conditions for safe storage
Keep container tightly closed in a dry and well-ventilated place. Recommended storage temperature is 10-25 °C.

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Occupational exposure limits

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS</th>
<th>OSHA TLV(1)</th>
<th>ACGIH TLV(2)</th>
<th>NIOSH PEL(3)</th>
<th>OSHA STEL(4)</th>
<th>EU(5)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl ethyl ketone</td>
<td>78-93-3</td>
<td>590</td>
<td>590</td>
<td>590</td>
<td>885</td>
<td>600</td>
</tr>
<tr>
<td>Poly(Vinyl chloride) resin</td>
<td>Proprietary mixture</td>
<td>n/a</td>
<td>n/a</td>
<td>n/a</td>
<td>n/a</td>
<td>n/a</td>
</tr>
<tr>
<td>Tetrahydrofuran</td>
<td>109-99-9</td>
<td>590</td>
<td>147</td>
<td>735</td>
<td>735</td>
<td>150</td>
</tr>
</tbody>
</table>

(1) Occupational Safety and Health Administration (OSHA); Threshold Limit Value (8-hour time-weighted average) pursuant to (a) for general industry: 29 CFR 1910.1000 Table Z-1, (b) for construction industry: 29 CFR 1926.55 Appendix A, and (c) for maritime industry: 29 CFR 1915.1000 Table Z. (2) American Conference of Governmental Industrial Hygienists; Threshold Limit Value. (3) National Institute for Occupational Safety and Health; Recommended Exposure Limit. (4) OSHA Short Term Exposure Limit (STEL). (5) European Union exposure limit per Directive 98/24/EC, as amended or UK EH40 Occupational Exposure Limit.

Ventilation
Use only where adequate ventilation can be maintained. Use explosion-proof exhaust fans when the product is used in enclosed areas.

Personal protective equipment

Respiratory protection
A full-face respirator with multi-purpose combination (US) or type AXBEK (EN 14387) respirator cartridges are recommended as a backup to engineering controls.

Hand protection
Handle with gloves. Dispose of contaminated gloves after use in accordance with applicable laws and good work hygiene practices. The selected protective gloves have to satisfy the specifications of the standard EN 374.
Eye protection
Safety glasses with side shields are required. Face shield are recommended. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin and body protection
Wear impervious, flame retardant antistatic protective clothing.

Hygiene measures
Handle in accordance with good industrial hygiene and safety practice. Wash your hands thoroughly. Never intentionally inhale the contents. Use only for the intended purpose.

9. PHYSICAL PROPERTIES

Appearance
Physical state Liquid
Color Clear, hazy
Odor Strong, irritating, characteristic of tetrahydrofuran

Safety data
Boiling point >60 °C (solvent data)
Freezing point Not available
Flash point >–17 °C (solvent data)
Upper explosion limit 1.8 vol% (solvent data)
Lower explosion limit 11.8 vol% (solvent data)
Solubility in water Solvent are soluble
Vapor pressure 213.3 hPa at 25 °C (solvent data)
Density 0.8-1.1 g·cm⁻³ at 25 °C
Viscosity 70-95 KU (Stormer, at 25 °C)
pH Not applicable

10. STABILITY AND REACTIVITY DATA

Chemical stability
Stable under recommended storage conditions.

Possibility of hazardous reactions
Vapours may form explosive mixture with air.

Conditions to avoid
Heat, flames, and sparks. Extremes of temperature and direct sunlight.

Materials to avoid
Bases, strong acids, oxidizing agents, reducing agents, phosphorous oxychloride.

Hazardous decomposition products
Hazardous decomposition products formed under fire conditions: Carbon oxides, nitrogen oxides (NOₓ).

11. TOXICOLOGICAL DATA

Acute toxicity

<table>
<thead>
<tr>
<th>Name</th>
<th>NIOSH IDLH (mg/m³)</th>
<th>Oral LD₅₀ (mg/kg) rat</th>
<th>Inhalation LC₅₀ (rat)</th>
<th>Dermal LD₅₀ (mg/kg) rabbit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl ethyl ketone</td>
<td>5900</td>
<td>2737</td>
<td>32000 (mouse)</td>
<td>6480 (rabbit)</td>
</tr>
<tr>
<td>Poly(vinyl chloride) resin</td>
<td>n/a</td>
<td>n/a</td>
<td>n/a</td>
<td>n/a</td>
</tr>
<tr>
<td>Tetrahydrofuran</td>
<td>5877</td>
<td>1650 (rat)</td>
<td>61000 (3h) Drowsiness. Lungs &gt;2000 (rat)</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>2300 (guinea pig)</td>
<td>Thorax or Respiration</td>
<td></td>
</tr>
</tbody>
</table>

Prolonged Exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Skin corrosion / irritation</th>
<th>Serious eye damage / irritation</th>
<th>Respiratory or skin sensitization</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl ethyl ketone</td>
<td>Rabbit – skin irritation (24h)</td>
<td>No data available</td>
<td>No data available</td>
</tr>
<tr>
<td>Poly(vinyl chloride) resin</td>
<td>No data available</td>
<td>No data available</td>
<td>No data available</td>
</tr>
</tbody>
</table>
Tetrahydrofuran  
Rabbit – mild skin irritation (Draize test)  
Rabbit – risk of serious damage to eyes (Draize test)  
Mouse – did not cause sensitization on laboratory animals

**Germ cell mutagenicity**

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetrahydrofuran</td>
<td>In vivo tests did not show mutagenic effects</td>
</tr>
<tr>
<td>All other ingredients</td>
<td>No data available</td>
</tr>
</tbody>
</table>

**Carcinogenicity**

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl ethyl ketone</td>
<td>IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.</td>
</tr>
<tr>
<td>Poly(vinyl chloride) resin</td>
<td>Mouse – Implant: Tumorigenic. Equivocal tumorigenic agent by RTECS criteria. Tumors at site or application. This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.</td>
</tr>
<tr>
<td>Tetrahydrofuran</td>
<td>No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC</td>
</tr>
</tbody>
</table>

**Reproductive toxicity**

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetrahydrofuran</td>
<td>No toxicity to reproduction.</td>
</tr>
<tr>
<td>All other ingredients</td>
<td>No data available</td>
</tr>
</tbody>
</table>

**Teratogenicity**

No data available

**Specific target organ toxicity - single exposure (Globally Harmonized System)**

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl ethyl ketone</td>
<td>May cause drowsiness or dizziness.</td>
</tr>
<tr>
<td>Tetrahydrofuran</td>
<td>Inhalation - May cause respiratory irritation. May cause drowsiness or dizziness. Nervous system</td>
</tr>
<tr>
<td>All other ingredients</td>
<td>No data available</td>
</tr>
</tbody>
</table>

**Specific target organ toxicity - repeated exposure (Globally Harmonized System)**

No data available

**Aspiration hazard**

No data available

**Potential health effects**

- **Inhalation**: May be harmful if inhaled. Causes respiratory tract irritation. Vapours may cause drowsiness and dizziness.
- **Ingestion**: May be harmful if swallowed.
- **Skin**: May be harmful if absorbed through skin. Causes skin irritation.
- **Eyes**: Causes eye irritation.

**Signs and Symptoms of Exposure**

To the best of our knowledge, the chemical, physical, and toxicological properties of this product (a mixture) have not been thoroughly investigated.

The following symptoms have been reported for overexposure to the ingredients: Central Nervous System depression, Cough, chest pain, difficulty in breathing, Gastrointestinal disturbance, narcosis.

**Synergistic effects**

No data available.

### 12. ECOLOGICAL DATA

#### Toxicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Fish LC₅₀ (mg/dm³/96 h)</th>
<th>Daphnia and other marine invertebrates EC₅₀ (mg/dm³/48 h)</th>
<th>Bacteria LC₅₀ (mg/dm³)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl ethyl ketone</td>
<td>Mortality NOEC: 400 Cyprinodon variegatus (sheepshead minnow) 3,130</td>
<td>LC₅₀ &gt;520 (mg/dm³/48 h)</td>
<td>n/a</td>
</tr>
<tr>
<td></td>
<td>Pimephales promelas</td>
<td>EC₅₀ 7,060 (mg/dm³/24 h)</td>
<td></td>
</tr>
<tr>
<td>Poly(vinyl chloride) resin</td>
<td>No data available</td>
<td>No data available</td>
<td>No data available</td>
</tr>
</tbody>
</table>
Tetrahydrofuran 2,160 Pimephales promelas (fathead minnow) n/a Growth inhibition NOEC: 3,700 mg/dm³ (Algae)

**Persistence and degradability**

<table>
<thead>
<tr>
<th>Component</th>
<th>Degradability</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetrahydrofuran</td>
<td>Expected to be biodegradable</td>
</tr>
<tr>
<td>All other ingredients</td>
<td>No data available.</td>
</tr>
</tbody>
</table>

**Bioaccumulative potential**

No data available.

**Mobility in soil**

No data available.

**PBT and vPvB assessment**

No data available.

**Other adverse effects**

Data for the entire preparation (a mixture) is not available.

### 13. DISPOSAL CONSIDERATIONS

**Unused or spoiled product**

The user must determine if it meets applicable definitions of a hazardous waste per 40 CFR 261 and other regulations. Dispose according to the environmental laws. Contact a licensed professional waste disposal service to arrange for appropriate removal. Burn the material in a chemical incinerator equipped with an afterburner and scrubber.

**Container**

Empty packaging may contain product residue and should not be reused. Dispose as of unused product.

### 14. TRANSPORTATION INFORMATION

Information provided for guidance purpose only and not meant to be inclusive. Packaging suitability and compliance with regulations must be reviewed prior to shipment.

Quantities smaller than 2.0 litres may be shipped as CONSUMER COMMODITY (per 49 CFR 171.8). Bulk quantities are regulated as follows:

**DOT (U. S. A.); IMDG; IATA**

UN1133; Class 2; Packing Group II

**Proper shipping name**

Adhesive, containing a flammable liquid.

**Other information**

Not considered marine pollutant or poison inhalation hazard.

**DOT reportable ingredients:**

<table>
<thead>
<tr>
<th>Proper Shipping Name</th>
<th>Amount</th>
<th>Reportable quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl ethyl ketone</td>
<td>10-20%</td>
<td>2,267 kg (5,000 lb)</td>
</tr>
<tr>
<td>Tetrahydrofuran</td>
<td>40-55%</td>
<td>454 kg (1,000 lb)</td>
</tr>
</tbody>
</table>

### 15. REGULATORY INFORMATION

**OSHA Hazards**

Flammable Liquid, Target Organ Effect, Harmful by ingestion, Irritant, Carcinogen.

**TSCA and DSL**

Listed or exempt

**SARA 302**

To the best of our knowledge, no chemicals in this product are subject to the reporting requirements of SARA Title III, Section 302 (40 CFR 355.30)
SARA 311/312 Hazards
Fire Hazard, Acute Health Hazard, Chronic Health Hazard.

SARA 313
To the best of our knowledge, no chemicals in this product are subject to the reporting requirements of SARA Title III, Section 313

California Proposition 65
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

Volatile Organic Compounds
Below 700 g/l

16. ADDITIONAL INFORMATION
This safety data sheet complies with 29 CFR 1910.1200 and with EC 1907/2006, as amended. Paper copies of this publication may be made by the users for internal purposes only.
Last modified: Dec 1, 2014.

Disclaimer
All information and data appearing on this Material Safety Data Sheet are provided in good faith and are believed to be reliable and accurate to the best of our knowledge at the date of publication. Although certain hazards are listed herein, there is no guarantee that these are only risks. None of the provided information is to be considered a warranty or quality specification or all-inclusive and is given only as guidance. It is the user’s responsibility to determine the safety of use, handling, storage, transportation, disposal, and suitability for the intended utilisation of the product. Unless otherwise specified, the data provided herein is valid only for the described material and may be not applicable for the product used in combination with any other materials or processes. Colorado Paint Company / Swarco shall not be liable for any damage resulting from handling, contact, use, or inability to use of this product. No guarantee, expressed or implied, is made by Colorado Paint Company / Swarco and the user assumes all risk and responsibility.