

# Clear and White Welding Adhesive Submittal Sheet

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## **DESCRIPTION**

VA 2132 is an extremely flammable industrial grade adhesive for bonding PVC components. It is formulated to provide rapid dry, maximum bond strength in can-stability.

### PHYSICAL PROPERTIES

Base PVC resin

Solvent MEK, THF, Cyclohexanone

 Color
 White or Clear

 Solids Content
 22.5% +/- 2

 Viscosity
 1000 cps +/- 200

 Weight per Gallon
 7.4 lbs.

 Flash Point
 <10° F</td>

 Application Method
 Extrude

 Application Temp
 Above 40° F

 Service Temp
 0-140° F

Shelf Life 12 months from date of mfg. in unopened container when stored at 72°

VOC content 685 g/l
Cleaner MEK

#### **COVERAGE**

60-65 ft2 per quart surface area

#### **GENERAL INFORMATION:**

For best results, use adhesive between 60-80f. Higher temp will speed up solvent evaporation causing reduce work time while colder temp. will slow down evaporation and increase work time. Stir before using as white pigment may settle. Surfaces to be bonded should be clean and free of any foreign contaminants.

See SDS for specific handling/safety information. User shall determine the suitability of the product for their intended use and given the variety of factors beyond our control, nether seller nor manufacture shall be liable for direct or consequential injury, loss or damage.